



- Air cooled MIGI/MAG welding machine, which gives easy access to the work area by separating the wire teeding unit
- Voltage calibration with 36 (4x9) stages between 40-500 A welding current range
- Wire teeding system with 4 rolls
- High efficiency with 4 stage choke coil
- Ideal for welding metal sheets up to 40 mm
- It is preferred by heavy industrial companies
- Wire teeding speed adjustment within 1-22 mt/min range
- 2-4 trigger selection
- Digital current and voltage indicator



GKM 500-2G

Input Voltage	V	3 Phase, 50/60 Hz, 380 V
Installed Power	kVA	27.5
Fuse (delayed action)	A	63
Open Circuit Voltage	V	16-57
Current Range	A	40-500
Duty Cycle at (40°C)	%100 %60 %45	400 / 500
Standards	EN 60974-1 / EN 60974-5 / EN 60974-10 / S	
Protection Class	IP	23
Insulation Class	H	
Dimensions (L*W*H)	mm	1100 / 510 / 1440
Weight	kg	211

WIRE FEEDER UNIT

Usable Wire Diameters	Ø mm	0.8 / 1.0 / 1.2 / 1.6
Wire Types	Fe / FC	
Wire Feeding Speed	mt/min	22 max
Dimensions (L*W*H)	mm	630 / 460 / 230
Weight	kg	15

STANDARD & OPTIONAL EQUIPMENTS

This Order Code Covers The Welding Machine and All of The Equipments 3000900010	 3020900123	 1051900011 (3mt)	 6051900028 (4mt) (Optional)	 2020900660	 Please Select One 1051300003 Argon 1051300015 CO ₂	 1051300016	 2020900244/5mt 2020900254/10mt (Optional) 2020900275/15mt (Optional)
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GEDİK Welding provides full support for after sales services. 1 year warranty.